PRINT AT 100% SCALE **CONFIRM DIMENSION AND RE-PRINT** AT CORRECTED SCALE IF REQUIRED Ø150.00 5x100 to 5x114.3 DRILLING TEMPLATE MATCHES HUB BORE WITH DISC INSTALLED

EXAMPLE SCALE CORRECTION

MEASURE: Size after printing at 100% = 145.50mm

RATIO = Correct size / printed size = 150.00 / 145.50 = 1.031

NEW SCALE = 1.031 x 100 = 103.1%