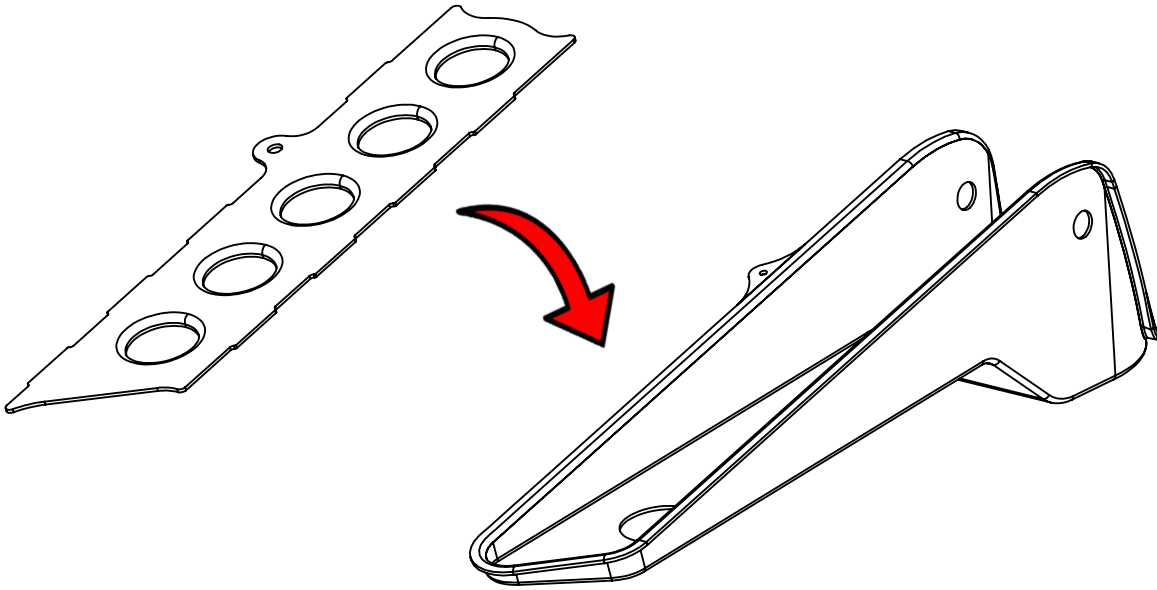


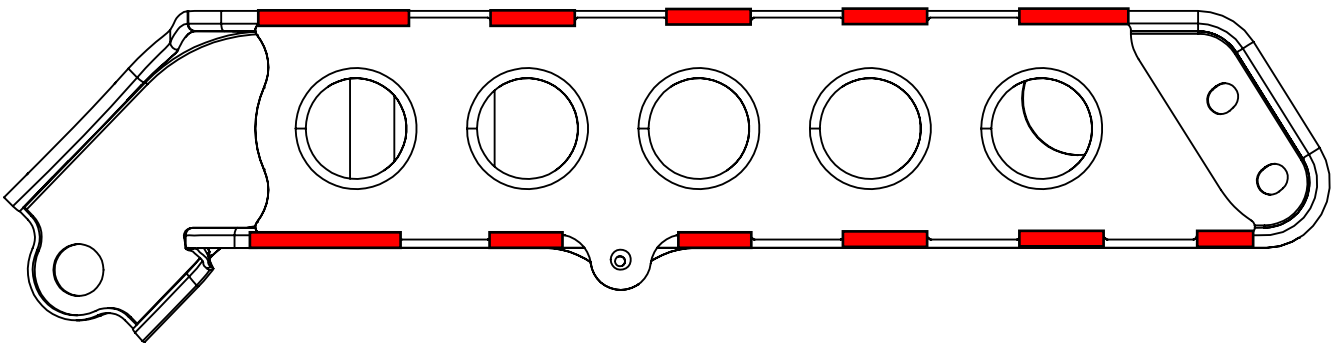
# R32X-KFRM / R33X-KFRM

*Note: R32 Reinforcement and Tension Rod Bracket Pictured*

1. Clean the tension rod bracket by removing rust and paint at all locations which you intend to weld.
2. Place the reinforcement brace onto the bracket and ensure correct fitment between them. If you find that the reinforcement bracket does not align correctly, it is likely that your tension rod bracket has been bent. In this scenario it is recommended to straighten your bent bracket before proceeding.



3. Once the fitment is sufficient, the reinforcement bracket should be tack welded into place. Following this step, it is recommended to briefly reinstall the bracket onto the vehicle. This is essential to ensure that the fitment is correct and no bolts are obstructed before proceeding.
4. Complete the welding of the parts along the stitch weld locations where there are tabs, as shown highlighted below.



5. Paint the reinforced tension rod bracket to inhibit rust and corrosion.
6. Reinstall the reinforced bracket and arms on to your vehicle.