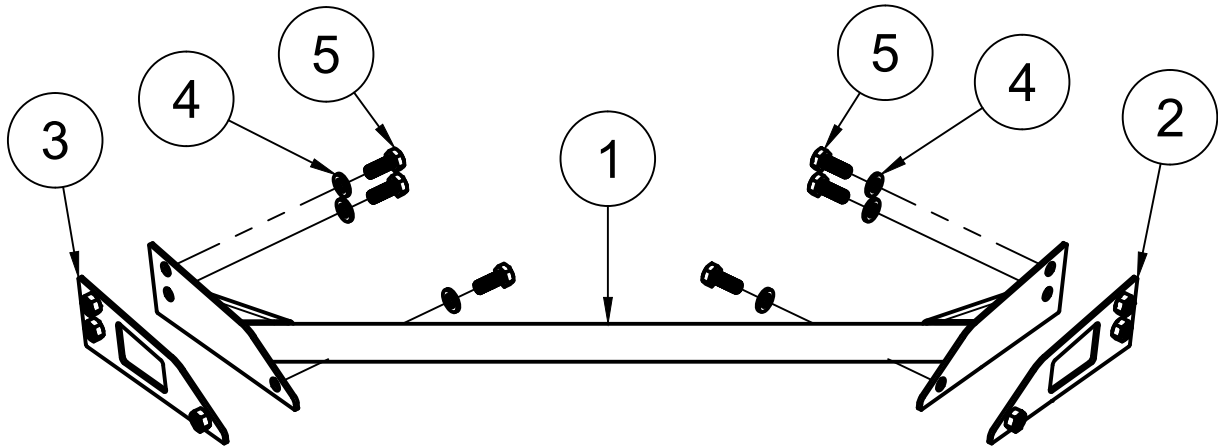


S13X-BPWR / S14X-BPWR



1. LIFT FRONT OF VEHICLE INTO THE AIR.
2. UNDO D-BUSHES AND SWING SWAY BAR DOWN FOR CLEARANCE.
3. ALIGN POWER BRACE ON TO THE CASTER BRACKETS.
ENSURE THE STRAIGHT EDGES OF THE POWER BRACE AND SANDWICH PLATES, ALIGN TO THE STRIGHT EDGE OF THE CASTER BRACKET.
4. IF POSSIBLE CLAMP THE POWER BRACE IN PLACE AND MEASURE TO ENSURE THE BRACE IS EVEN BETWEEN LEFT AND RIGHT.
5. MARK WITH PAINT PEN THE FRONT 2 HOLES.
6. DRILL THE FRONT 2 HOLES USING AN 10MM DRILL BIT.
7. BOLT THE POWER BRACE IN USING THE FRONT 2 HOLES AND SANDWICH PLATES. USING AN 8MM DRILL BIT START TO DRILL THE REAR 4 HOLES.
DO NOT DRILL ALL THE WAY THROUGH.
8. REMOVE THE POWER BRACE AND FINISH DRILLING THE REAR 4 HOLES.
9. BOLT IN THE POWER BRACE AND TORQUE EACH BOLT TO 25Nm (18.43 ft-lb).
10. RE-INSTALL SWAY BAR BUSHES AND LOWER THE VEHICLE.

5	M8 x 1.25 SCREW	6
4	M8 WASHER	6
3	RH SANDWICH PLATE	1
2	LH SANDWICH PLATE	1
1	POWER BRACE	1
ITEM	DESCRIPTION	QTY
PARTS LIST		

