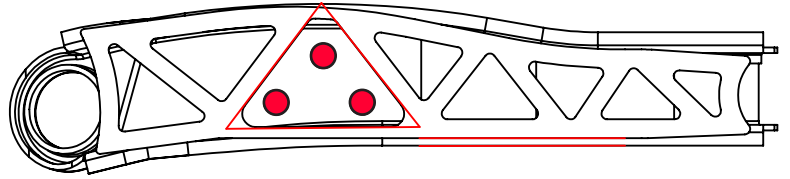


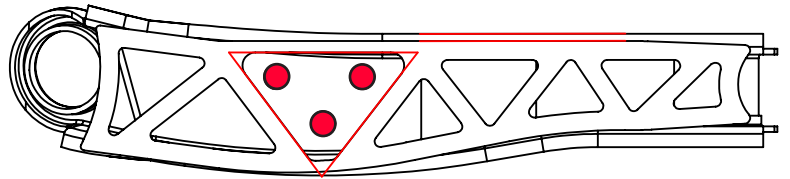
# SCHA-OEMX

1. REMOVE FROM THE VEHICLE AND CLEAN THE OEM FRONT LOWER CONTROL ARM (FLCA). REMOVE DIRT AND RUST FROM THE SURFACES WHICH YOU INTEND TO WELD.

2. PLACE THE REINFORCEMENT ON THE FLCA AND ALIGN IT CORRECTLY. THE REINFORCEMENT SHOULD SIT SLIGHTLY INSIDE THE FLANGE ON THE FLCA.

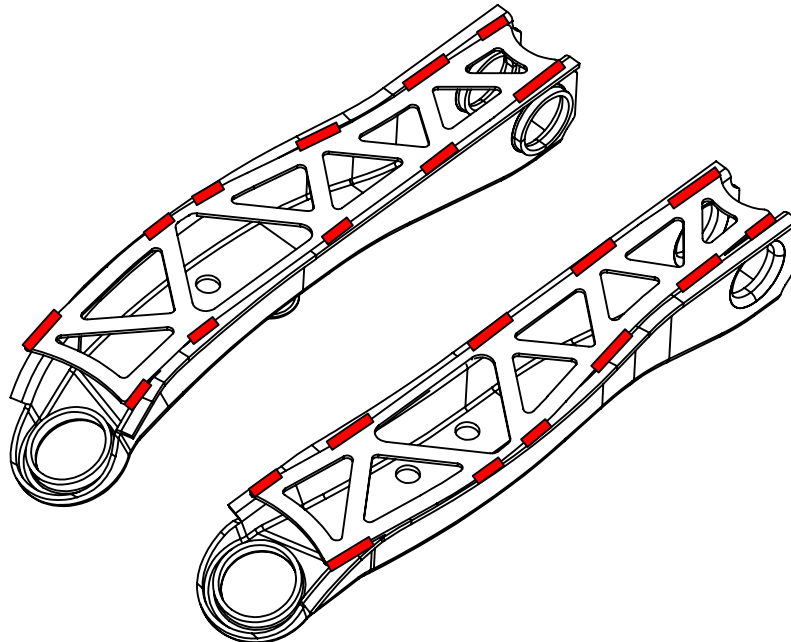


THE TRIANGULAR CUTOUT IN THE REINFORCEMENT SHOULD ALIGN WITH THE HOLES ON THE FLCA AND THE STRAIGHT LINE ON THE REINFORCEMENT SHOULD SIT PARALLEL TO THE STRAIGHT SECTION OF THE FLCA.



3. THE REINFORCEMENT CAN THEN BE TACK WELDED INTO PLACE. CHECK THAT YOU ARE HAPPY WITH THE FITMENT AND THAT THE REINFORCEMENT IS STILL CORRECTLY ALIGNED. ONCE TACKED, FOLD DOWN THE REINFORCEMENT TO FOLLOW THE SHAPE OF THE FLCA.

4. COMPLETE STITCH WELDS ALONG THE LENGTH OF THE FLCA IN THE HIGHLIGHTED LOCATIONS.



5. PAINT THE REINFORCED FLCA'S TO INHIBIT RUST AND CORROSION.

6. REINSTALL ON THE VEHICLE.