

# SRPU-GBOX

STEP 2.  
REMOVE TRANSSMISSION MOUNT  
USED AND FIT GKTECH VERSION

TIGHTEN TO 20 Nm ( 15 lbf-ft )  
6mm ALLEN KEY

STEP 4.  
INSTALL GEARBOX MOUNT TO  
THE GEARBOX ON THE CAR

TIGHTEN TO 20 Nm ( 15 lbf-ft )  
8mm ALLEN KEY  
USE MEDIUM STRENGTH LOCTITE

STEP 1.  
JACK UP THE GEARBOX TO SECURE IT FROM  
FALLING DOWNWITHOUT THE CROSSMEMBER  
AND REMOVE THE CROSSMEMBERWITH THE  
TRANSMISSION MOUNT ATTACHED

PS: ALSO REMOVE THE EXHAUST  
FROM THE HANGER

CROSSMEMBER

STEP 6.  
INSTALL THE ASSEMBLEDPRODUCT ON THE CAR

TIGHTEN ALL FOUR BOLTSTO 50 Nm ( 37 lbf-ft )

GEARBOX

STEP 5.  
ATTACH THE EXHAUST HANGER  
AND THE EXHAUST ITSELF

TIGHTEN TO 20 Nm ( 15 lbf-ft )

